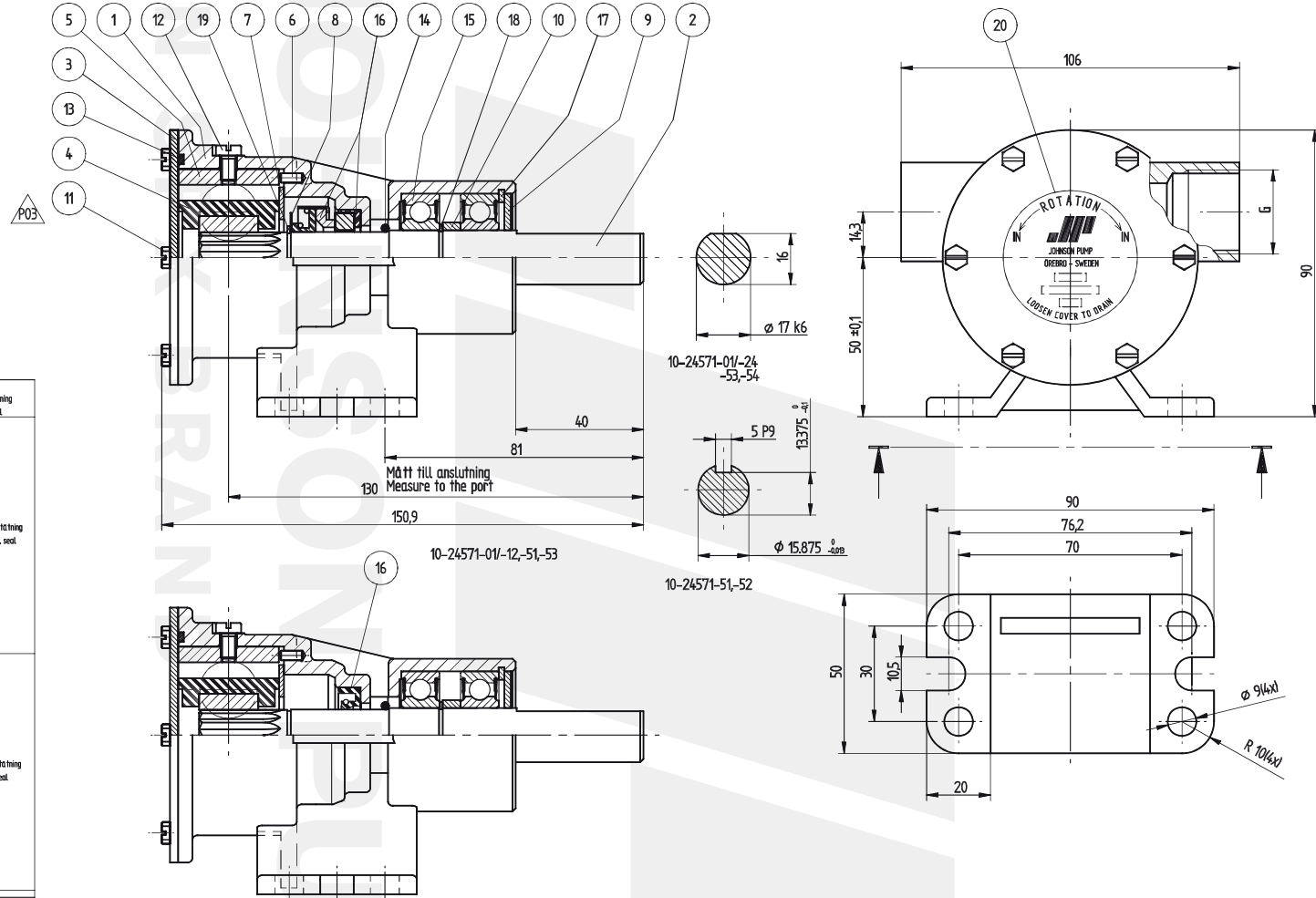


Tolerances are, in µm Toleranser enligt ISO				
Basic size and tolerance Grundstørrelse og tolerans	Limits of deviation Grænseværdier		Upper Øvre	Lower Nedre
	Dev	Upper		
SP9	-0,012	-0,042		
ø17k6	+0,012	+0,001		



Ritning nr Drawing no	Pump nr / stycklista Pump no / parts list	Pump typ Pump type	Märkning på etikett/flock Mark on label/endcover	Gänga G Thread G	Tätning Seal
03-24571	10-24571-01	F5B-8		ISO228/1-G3/4	Mek. tätning Mech. seal
	10-24571-02	F5B-89			
	10-24571-03	F5B-802			
	10-24571-04	F5B-892			
	10-24571-05	F5B-803			
	10-24571-06	F5B-893			
	10-24571-07	F5B-8007			
	10-24571-08	F5B-8907			
	10-24571-09	F5B-8027			
	10-24571-10	F5B-8927			
	10-24571-11	F5B-8037			
	10-24571-12	F5B-8937			
	10-24571-13	F5B-8	Pump typ + pump nr + tillv. år + vecka Pump type + pump no + man. year + week	ISO228/1-G3/4	Loppst tätning Lip seal
	10-24571-14	F5B-89			
	10-24571-15	F5B-802			
	10-24571-16	F5B-892			
	10-24571-17	F5B-803			
	10-24571-18	F5B-893			
	10-24571-19	F5B-8007			
	10-24571-20	F5B-8907			
	10-24571-21	F5B-8027			
	10-24571-22	F5B-8927			
	10-24571-23	F5B-8037			
	10-24571-24	F5B-8937			
10-24571-51	F5B-8007	Pump typ + pump nr + tillv. år + vecka Pump type + pump no + man. year + week	3/4 - NPTF	Mek. tätning Mech. seal	
10-24571-52	F5B-8007	Pump typ + pump nr + tillv. år + vecka Pump type + pump no + man. year + week	3/4 - NPTF	Loppst tätning Lip seal	
10-24571-53	F5B-8	CWP XX	ISO228/1-G3/4	Mek. tätning Mech. seal	
10-24571-54	F5B-8	CWP 46	ISO228/1-G3/4	Loppst tätning Lip seal	

Detaljer enligt stycklista
Part nos according to parts list

P03

EGN nr No	Ändr Change	Zone Lage	Revision Ändring	Datum Date	Sign
2071	P03		Skruv (pos 1) var 0,0279.300	030117	BG
1968	P02	A9	CWP 46 var CWP XX	020107	LU
1921	P01	B8-08	ISO228/1-G3/4 v ISO7/1-Rp3/4. P01 v A02.	010827	LU

Godkänd av / Approved by			
Devel.	Prod.	Qual.	Mech. works.

Item no Pos nr	Alt. Ändr.	Description Beskrivning	Material	Drawing no Ritnings nr						
		Johnson Impellerpump F5B-8		03-24571						
		<p>Det ej angivna måtten gäller: Unless otherwise stated the following applies:</p> <table border="1"> <tr> <td>Tolerance Tolerans</td> <td>Surface roughness Ra µm Ytjämnhet Ra µm</td> </tr> <tr> <td>Unmachined surface Obeaktat ytt # IT 17/2</td> <td>Surface roughness Ra µm Ytjämnhet Ra µm</td> </tr> <tr> <td>Machined surface Beaktat ytt # IT 14/2</td> <td>Surface roughness Ra µm Ytjämnhet Ra µm</td> </tr> </table>			Tolerance Tolerans	Surface roughness Ra µm Ytjämnhet Ra µm	Unmachined surface Obeaktat ytt # IT 17/2	Surface roughness Ra µm Ytjämnhet Ra µm	Machined surface Beaktat ytt # IT 14/2	Surface roughness Ra µm Ytjämnhet Ra µm
Tolerance Tolerans	Surface roughness Ra µm Ytjämnhet Ra µm									
Unmachined surface Obeaktat ytt # IT 17/2	Surface roughness Ra µm Ytjämnhet Ra µm									
Machined surface Beaktat ytt # IT 14/2	Surface roughness Ra µm Ytjämnhet Ra µm									
		<p>Sharp edges broken Skarpa kantar brutna</p> <table border="1"> <tr> <td>Radius Radi</td> <td>Surface roughness Ra µm Ytjämnhet Ra µm</td> </tr> <tr> <td>Filler radii Hålkaradi</td> <td>Surface roughness Ra µm Ytjämnhet Ra µm</td> </tr> </table>			Radius Radi	Surface roughness Ra µm Ytjämnhet Ra µm	Filler radii Hålkaradi	Surface roughness Ra µm Ytjämnhet Ra µm		
Radius Radi	Surface roughness Ra µm Ytjämnhet Ra µm									
Filler radii Hålkaradi	Surface roughness Ra µm Ytjämnhet Ra µm									
		<p>Date Datum</p> <table border="1"> <tr> <td>981217</td> <td>Sign</td> <td>Scale Skala</td> <td>1:1</td> </tr> </table>			981217	Sign	Scale Skala	1:1		
981217	Sign	Scale Skala	1:1							
		<p>Riftings nr / Drawing no 03-24571</p>								
		<p>Utgåva Issue P03</p>								

**F5B-8 Impeller pump
Art No. 10-24571-01**

Part No	Description GB	Position	Quantity
01-24573-1	BODY F5B-8	1	1
01-46744	SHAFT F5/F7B-8	2	1
01-46747-2	ENDCOVER F5B NEUTRAL	3	1
08-1027B-1	IMPELLER	4	1
01-42397	CAM 1/1 F5B-	5	1
01-42400	PIN F35B-/F7B/F70B	6	1
01-42399-2	WEAR PLATE F5B	7	1
01-45680	WASHER F5B/F6B/F7B	8	1
01-45047	PLATE F5/F7B-8	9	1
01-46009	SPACER F7B-9	10	1
0.0141.700	TAP BOLT M4X8 ISO4017 A2-70	11	6
01-46794-05	SCREW 10-32UNFX8 BRASS	12	1
0.2173.475	O-RING 57.6X2.4 SS1586 NBR70	13	1
0.2173.402	O-RING 15.3X2.4 SS1586 NBR70	14	1
0.3431.742	BALL BEARING 6203 2 RS1 ST	15	2
0.2247.022	MECH.SEAL COMPL D16	16	1
0.0371.040	RETAIN. RING BORE D40 DIN472 SPRST	17	1
0.0370.017	EXT. CIRCLIP D17 DIN471 ST	18	1
0.0370.516	EXT. CIRCLIP D16 DIN471 PHB	19	1
01-46797	LABEL	20	1
01-46027-1	LABEL DRY RUNNING (4-LANG.)	0	1
0.3444.002	CARTON NO 2 200X155X 95	0	1
IB-501/01	INSTR.MANUAL FB-8 SERIES	0	1
01-47039	BOX LABEL JP 135X45	0	1

**F5B-8 Impeller pump
Art No. 10-24571-13**

Part No	Description GB	Position	Quantity
01-24573-1	BODY F5B-8	1	1
01-46744	SHAFT F5/F7B-8	2	1
01-46747-2	ENDCOVER F5B NEUTRAL	3	1
08-1027B-1	IMPELLER	4	1
01-42397	CAM 1/1 F5B-	5	1
01-42400	PIN F35B-/F7B/F70B	6	1
01-42399-2	WEAR PLATE F5B	7	1
01-45047	PLATE F5/F7B-8	9	1
01-46009	SPACER F7B-9	10	1
0.0141.700	TAP BOLT M4X8 ISO4017 A2-70	11	6
01-46794-05	SCREW 10-32UNFX8 BRASS	12	1
0.2173.475	O-RING 57.6X2.4 SS1586 NBR70	13	1
0.2173.402	O-RING 15.3X2.4 SS1586 NBR70	14	1
0.3431.742	BALL BEARING 6203 2 RS1 ST	15	2
0.2233.012	LIP SEAL 16X30X7 DPSPM	16	1
0.0371.040	RETAIN. RING BORE D40 DIN472 SPRST	17	1
0.0370.017	EXT. CIRCLIP D17 DIN471 ST	18	1
01-46797	LABEL	20	1
01-46027-1	LABEL DRY RUNNING (4-LANG.)	0	1
0.3444.002	CARTON NO 2 200X155X 95	0	1
IB-501/01	INSTR.MANUAL FB-8 SERIES	0	1